

DUPLICATION

DVD DUPLICATION PRICING PER DISC

Number of Copies	Print Only (no duplication)		Duplicate (no print)	Duplicate & Print		Packaging Options			Printed Inserts	
	Black	Color		Black	Color	Paper Sleeve	Slim Plastic Case	Movie Box	Front Color Insert (Plastic Case)	Wraparound Color Insert (Movie Box)
1	11.10	14.90	7.85	12.95	16.90	0.20	0.40	0.60	8.75	8.95
2-3	5.90	7.80	4.05	6.75	8.70	0.16	0.36	0.50	4.25	4.45
4-9	3.45	4.65	2.50	4.00	5.20	0.15	0.35	0.50	2.30	2.50
10-24	2.25	3.10	2.10	2.60	3.40	0.15	0.35	0.50	1.40	1.55
25-49	1.85	2.50	1.70	2.10	2.75	0.15	0.35	0.45	0.95	1.10
49-99	1.60	2.25	1.50	1.85	2.50	0.14	0.33	0.43	0.75	0.95
100-249	1.25	1.75	1.25	1.50	2.00	0.13	0.32	0.41	0.60	0.75
250-499	1.10	1.55	1.10	1.30	1.75	0.13	0.31	0.39	0.55	0.70
500-999	1.05	1.50	1.05	1.25	1.70	0.12	0.30	0.37	0.52	0.68
1000-2499	1.03	1.48	1.03	1.23	1.68	0.12	0.30	0.35	0.49	0.67

DVD Duplication Info

- Typical turnaround time is 1-3 business day for most orders of 500 discs or fewer.
- Quantity pricing is for number of copies from a single, readable, non-encrypted master. Discs used are premium-grade DVD-R format (1-16X). Other formats (such as DVD+R or double layer) are optional & may increase price and turnaround time.
- Black disc printing is applied thermally to silver or (optionally) white surface media, and is limited to text and graphics. Very durable and waterproof.
- Color disc printing is applied thermally (Everest III) to white or (optionally) silver surface media and can include photos. Very durable and waterproof.
- Paper sleeves include a flap and clear plastic window. Slim plastic cases include clear soft poly cases or hard "slim-line" jewel-style cases. Movie boxes are full-size black with full clear wraparound sleeve for printed inserts.
- Inserts are laser-printed.

CD DUPLICATION PRICING PER DISC

Number of Copies	Print Only (no duplication)		Duplicate (no print)	Duplicate & Print		Packaging Options			Inserts/Cards	
	Black	Color		Black	Color	Paper Sleeve	Slim Plastic Case	Full-Size Jewel Case	Color Insert (two sided)	Tray Card (one Sided)
1	10.90	14.65	7.50	12.80	16.70	0.20	0.40	0.60	8.75	8.95
2-3	5.70	7.55	3.80	6.55	8.50	0.16	0.36	0.50	4.25	4.45
4-9	3.20	4.40	2.25	3.75	4.95	0.15	0.35	0.50	2.30	2.50
10-24	2.00	2.85	1.85	2.35	3.15	0.15	0.35	0.50	1.40	1.55
25-49	1.60	2.15	1.45	1.75	2.25	0.15	0.35	0.45	0.95	1.10
49-99	1.35	1.75	1.20	1.45	1.85	0.14	0.33	0.43	0.75	0.95
100-249	1.00	1.50	0.90	1.15	1.60	0.13	0.32	0.41	0.60	0.75
250-499	0.95	1.40	0.85	1.10	1.50	0.13	0.31	0.39	0.55	0.70
500-999	0.90	1.30	0.82	1.00	1.40	0.12	0.30	0.37	0.52	0.68
1000-2499	0.88	1.28	0.80	0.98	1.38	0.12	0.30	0.35	0.49	0.67

CD Duplication Info

- Typical turnaround time is 1-3 business day for most orders of 500 discs or fewer.
- Quantity pricing is for number of copies from a single, readable, non-encrypted master.
- Discs used are premium-grade CD-R format with shiny silver or gloss white print surface.
- Black disc printing is applied thermally (very durable and waterproof) and can include text and graphics. (No photos.)
- Color disc printing is applied thermally (very durable and waterproof) and can include photos. (Applied using the latest Everest III technology)
- Paper sleeves include a flap and clear plastic window. Slim plastic cases include clear soft poly cases or hard "slim-line" jewel-style cases.
- Inserts and Tray Cards are color laser printed.

BLU-RAY DUPLICATION

Access Video currently offers the following options for Blu-ray disc duplication:

- Duplication on 25-GB white or silver BD-R discs
- Thermal printing: Black text/logo on silver or white discs, or full color on white discs
- Packaging: Single or double Blu-ray movie case with wrap-around insert, clear slim plastic case or paper sleeve

Call for current pricing.

NOTES ON BLACK THERMAL DISC PRINTING DESIGN & ARTWORK

If what you want printed on your CD's or DVD's is fairly simple, such as a little text, perhaps a simple logo, and maybe a line here and there, you could simply provide us a sketch (and logo file) and we can lay it out ourselves for printing - avoiding unnecessary graphic design costs.

However, if what you want is complicated or you want more artistic control, please consider (or provide to your graphic designer) the following information for producing the design or "artwork":



(1) Dimensions: The dimensions for designing are 116 mm outer diameter and 40 mm inner diameter (for the non-printable hole area of the disc). For paper outer sleeves, the sleeve window (for anything you want to show through) is 100 mm in diameter.

(2) Colors: Black on shiny silver is standard. Optionally, the discs can be printed in either royal blue or medium green instead of black. Note that only one color (green, blue or black) is printed, and it is printed (unless otherwise specified) on a shiny silver surface. Halftoning (see below) for images or "gray-scale" and large reverses are not possible if blue or green is selected.

(3) Halftone Considerations: Discs will be printed using a thermal printing process that prints pure black at 300 dpi resolution. If any (non-halftoned) photographic images or gray-scale is required, the entire print would be made using a 6x6 "halftone" pattern which reduces effective resolution to 50 dpi. (Avoiding gray-scale or photographic images results in the sharpest printing on the discs.)

(4) Format Indications: Besides what you provide, there will be no other markings on the disc (indicating format, etc). Best practices include indicating on the design whether the disc is a CD, DVD, etc. Also, if it is a video disc, whether it is in US (NTSC) format, European (PAL), or some other format.

(5) Legal Notices: Be sure to remember to include any copyright or trademark notices as appropriate.

(6) Artwork files should be provided to us in IBM/Windows compatible JPG or TIFF format. Please contact us for others if this is not possible.

Templates

Below are templates used for DVD artwork. The Black and Color DVD Templates may also be used for CDs, but the case templates are only for DVD cases. You will need a program compatible with .psd files to open them such as Adobe Photoshop or Jasc Paintshop Pro.

Before customizing our template, please read The key instructions included in the templates. Be sure to include your copyright notices on both (usually in the form "(c)2009 XYZ Company/Individual" at the bottom/back of the disc/insert) and an indication on both as to what sort of disc it is (Video DVD, Data DVD, CD, Blu-Ray Disc, etc.) since they all look similar..

[Color DVD Template](#)

[Black DVD Template](#)

[DVD Case Template](#)

[Slim DVD Case Template](#)